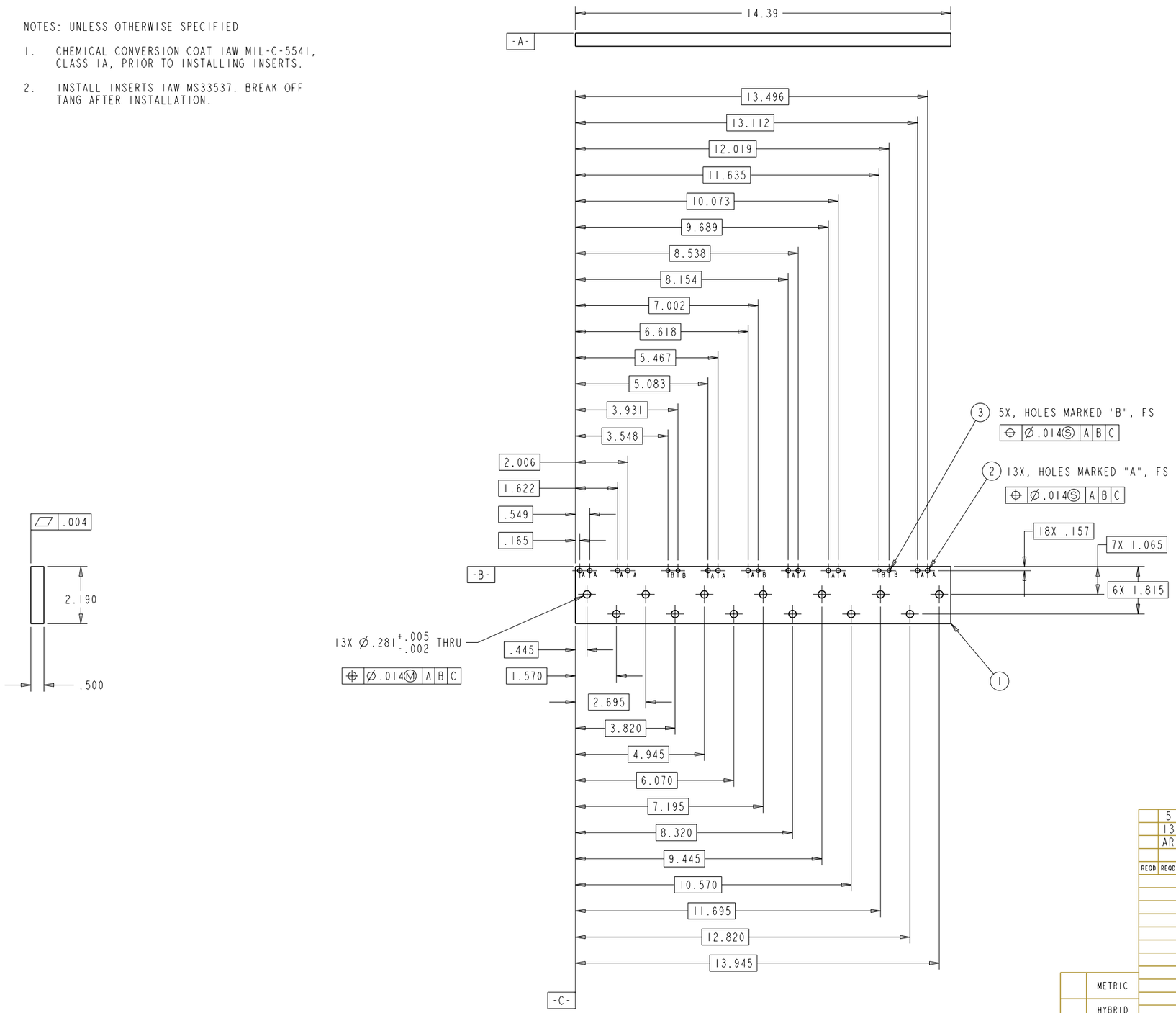
REVISION				
SYM	ZONE	DESCRIPTION	DATE	APPROVAL

NOTES: UNLESS OTHERWISE SPECIFIED

1. CHEMICAL CONVERSION COAT IAW MIL-C-5541, CLASS 1A, PRIOR TO INSTALLING INSERTS.

2. INSTALL INSERTS IAW MS33537. BREAK OFF TANG AFTER INSTALLATION.



REQD	REQD	ITEM NO	PART NO.	DESCRIPTION	MATERIAL SPEC
5	3		1185-06BN 0207	INSERT, .138-32 UNC X .207 L	
13	2		1185-2BN 0246	INSERT, .164-32 UNC X .246 L	
AR	1		——	PLATE AL ALY	6061-T651

LIST OF MATERIAL

	NAME	INIT	DATE
DESIGNER	K. WOLKO		
DRAWN BY			
CHECKED	-		
APPROVED-STRESS	-		
APPROVED-QA	-		
APPROVED-ENGINEER	-		
APPROVED	-		
APPROVED	-		

UNLESS OTHERWISE SPECIFIED: ALL DIMENSION ARE IN INCHES AND APPLY AFTER FINISH

DIMENSION TOLERANCES

.XX:	±0.01
.XXX:	±0.005
ANGLE:	±0.5°
FRACTIONS:	±1/16

125

INTERPRET DRAWING PER ANSI Y14.5M-1982
REMOVE ALL BURRS AND SHARP EDGES R.010 OR CHAMFER MAX

MODEL NAME: LAT-DS-01518 -.-
DRW VERSION: -.-
PRO/ENGINEER VERSION:2001

GLAST

SPACE SCIENCES DIVISION
NAVAL RESEARCH LABORATORY
WASHINGTON, DC

TITLE

PLATE, SHORT, VIBE TEST FIXTURE GLAST

D | LAT-DS-01518 | REV -

CAGE CODE -

SCALE: 0.500 | WT APPROX: - | SH 1 OF 1

METRIC

HYBRID METRIC/INCH

THIRD ANGLE PROJECTION

CM CLASSIFICATION D

LAT-DS-01514	GLAST	
NEXT ASSY	USED ON	
TASK NO: -		

FOLD LINE